




Client Ref. : --
Report No. : 202519PC200090(4)

REPORT ON TESTING OF FLOAT OPERATED GUNMETAL VALVE

Information Supplied by Client

Client : Wah Hung Fire Prevention Equipment Co., Limited
 Client Address : G/F, No.129, Tai Nan Street, Prince Edward, Kowloon, Hong Kong
 Project : Testing of Float Operated Gunmetal Valve
 Sample Description : Float Operated Gunmetal Valve
 Brand : WAH HUNG
 Model : WH024-100
 Boby Marking :  DN 100
 Country of Origin : China
 Manufacturer : Wah Nan Fire Fighting Equipment Co., Ltd.

Laboratory Information

Lab. Sample I.D. : PC200090/4
 Date Received : 07 May 2020 & 05 June 2020
 Date Test Started : 17 June 2020
 Date Test Completed : 16 July 2020
 Test Method : BS 1212 : part 1 : 1990, BS EN 12164 : 2016 and
 BS EN 1982 : 2008

Test Results

1. Dimensions

BS 1212 : part 1 : 1990 (Section 3) and Base on Manufacturer Requirement

Lab. Sample I.D.	Nominal Size (DN)	BS Requirement (Nominal Size) (DN)	H1 (mm)	H2 (mm)	Manufacturer Requirement		Results
					H1 (mm)	H2 (mm)	
PC200090/4	100mm (4")	100mm (4")	115	170	H1 (mm)	H2 (mm)	Pass
					115	170	

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2. HYDRAULIC PRESSURE TEST

(BS 1212 : Part 1 : 1990, clause 24)

Lab Sample I.D.	Hydraulic pressure test			
PC200090/5	Test Pressure (bar)	Duration (min.)	Observation	Remark
		20	15	No leakage was detected during the test
BS Requirement	20	15 ⁺¹ ₋₀	No leakage or sweating	--

3. SHUT-OFF TEST

(BS 1212 : Part 1 : 1990, clause 24)

Lab Sample I.D.	Shut-off test					
PC200090/5		Test Pressure (bar)	Duration (sec.)	Observation	Remark	
		1st test	3	60	No leakage was detected during the test	Pass
		2nd test	7			
		3rd test	14			
BS Requirement	for low pressure valve	3	--	No leakage	--	
	for medium pressure valve	7				
	for high pressure valve	14				

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4. Chemical Composition (Body)

Testing items	Results	Specification according to BS EN 1982 : 2008 Grade CC491K castings
1. Copper (Cu) content, %	86.1	83.0 – 87.0 ¹⁾
2. Nickel (Ni) content, %	0.27	2.0 max.
3. Phosphorus (P) content, %	<0.03	0.10 max.
4. Lead (Pb) content, %	4.8	4.0 – 6.0
5. Tin (Sn) content, %	4.5	4.0 – 6.0
6. Zinc (Zn) content, %	4.5	4.0 – 6.0
7. Aluminium (Al) content, %	<0.01	0.01 max.
8. Iron (Fe) content, %	<0.04	0.3 max.
9. Sulfur (S) content, %	<0.04	0.10 max.
10. Antimony (Sb) content, %	0.04	0.25 max.
11. Silicon (Si) content, %	<0.01	0.01 max.

Remark: ¹⁾ Including nickel

Note: Based on the test results of the submitted sample, it is found that the sample complies with the chemical composition specification of BS EN 1982 : 2008 Grade CC491K castings.

The chemical composition results are obtained from our test report no. 20259EN201532

5. Chemical Composition (Piston)

Testing items	Results	Specification according to BS EN 12164 : 2016 Grade CW617N
1. Aluminum (Al) content, %	<0.01	0.05 max.
2. Copper (Cu) content, %	58.2	57.0 – 59.0
3. Nickel (Ni) content, %	<0.08	0.3 max.
4. Lead (Pb) content, %	1.8	1.6 – 2.5
5. Tin (Sn) content, %	0.13	0.3 max.
6. Zinc (Zn) content, %	39.7	Remainder
7. Iron (Fe) content, %	0.13	0.3 max.
Hence, others content, %	<0.2	0.2 max.

Note: Based on the test results of the submitted sample, it is found that the sample complies with the chemical composition specification of BS EN 12164 : 2016 Grade CW617N.

The chemical composition results are obtained from our test report no. 202519EN201714.

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6. Chemical Composition (Lever)

Testing items	Results	Specification according to BS EN 1982 : 2008 Grade CC491K castings
1. Copper (Cu) content, %	86.4	83.0 – 87.0 ¹⁾
2. Nickel (Ni) content, %	0.27	2.0 max.
3. Phosphorus (P) content, %	<0.03	0.10 max.
4. Lead (Pb) content, %	4.5	4.0 – 6.0
5. Tin (Sn) content, %	4.6	4.0 – 6.0
6. Zinc (Zn) content, %	4.3	4.0 – 6.0
7. Aluminium (Al) content, %	<0.01	0.01 max.
8. Iron (Fe) content, %	<0.04	0.3 max.
9. Sulfur (S) content, %	<0.04	0.10 max.
10. Antimony (Sb) content, %	0.05	0.25 max.
11. Silicon (Si) content, %	<0.01	0.01 max.

Remark: ¹⁾ Including nickel



Note: Based on the test results of the submitted sample, it is found that the sample complies with the chemical composition specification of BS EN 1982 : 2008 Grade CC491K castings.

The chemical composition results are obtained from our test report no. 20259EN201532

7. Summary of Results (apply only to sample tested)

Dimensions -- Pass
 Hydraulic Pressure Test -- Pass
 Shut-off Test -- Pass
 Chemical composition (Body) -- Pass
 Chemical composition (Piston) -- Pass
 Chemical composition (Lever) -- Pass

Remark : 1.) The test results relate only to the samples tested.
 2.) No electroplating materials were observed on the internal water passage surfaces of the sample under a non-destructive and unaided visual inspection.
 3.) The test sample is shown in the photograph on page 5 of this report.

Checked by :  Date : 21 JUL 2020 Certified by :  Date : 21 JUL 2020
 Ng Shu Shing Chris
 Assistant Manager (Plumping Components)

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Test Sample



Test Sample



Body Marking

**** End of Report ****